

156023

Monday, January 23, 2017 11:41:19 AM

N900040100

Setup Start *NS1*

Stop *NS2*

50

50

Reference:

Run Start *NR1*

Stop ***NR2***

[illegible]

Work Order ID 156023

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Item ID: D2576-3

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Step (Machining Detail)

Start Date: 01/24/2017 Start Qty: 50.00

50

Cust Item ID:

Required Date: 01/27/2017 Req'd Qty: 50.00

50

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Identify as per dwg & Stock Location <u>LG001</u>	0.00							
130						<u>50</u>	<u>0</u>	<u>BL 17-01-27</u>	
Packaging	Memo	0.08							
Packaging	***STOCK IN SKIDTUBE CELL*** LOCATION : LG001								
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.83							
Quality Control									

17/01/30 MC
17-1-30

Picklist Print

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Work Order ID: 156023

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Parent Item: D2576-3

D2576-3

Parent Item Name: Step (Machining Detail)

Start Date: 01/24/2017

Required Date: 01/27/2017

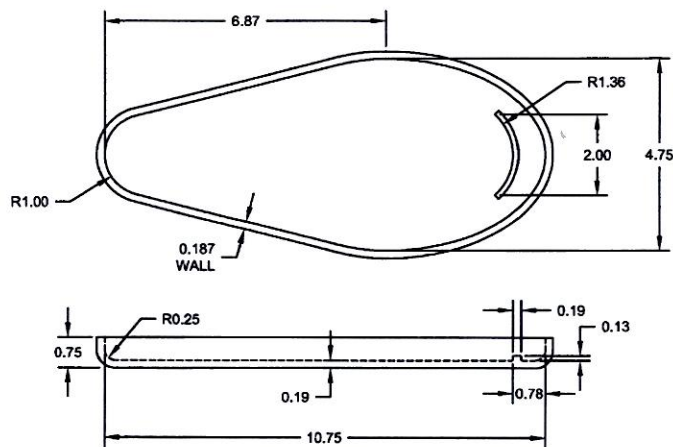
Start Qty: 50.00

Required Qty: 50.00

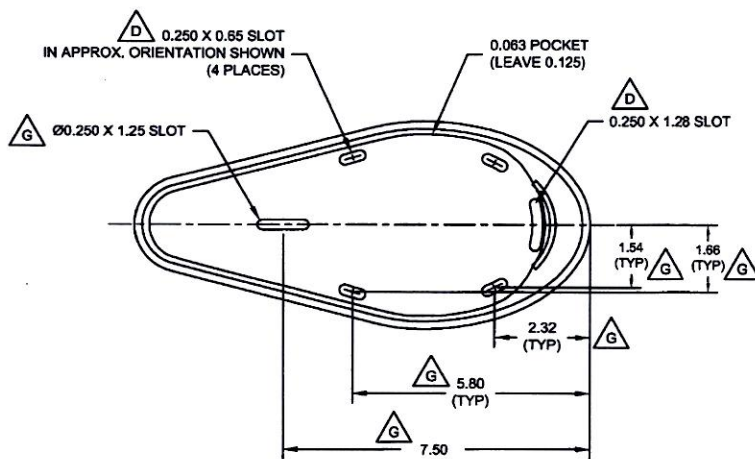
Comments: IPP: E 02.08.19 Consolidated D2576-1 and D2576-3 KJ/RF

IPP Rev:D As per Rev G 07-09-05 JLM Verified By:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D2576-1 *D2576-1* Step (Casting Detail)		Manufactured	No			100	Each	50.0000	1	50			DAS 33 9-89
													17/01/23
						<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>					
						LG001	50						
						151517	50						
													23



D2576-1 CASTING



D2576-3 MACHINING DETAIL
(MAKE FROM D2576-1)

NOTES:

- 1) MATERIAL: CAST ALUMINUM ALLOY A-535.2
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.025 TO 0.050 MAX
- 6) IDENTIFICATION: NONE

*o/o 156023
9c-*

RELEASED

07.08.29

REV.	DESCRIPTION	BY	DATE
G	- CHANGE SLOTS LOCATION AND SIZE ON D2576-3 - DUE TO SKID BENDING PROGRAM CHANGES - UPDATE CNC PROGRAM	MB	07.08.15
F	7.05 WAS 6.61	PH	07.04.17
E	CHANGE 0.50 HOLE LOCATION AND ADD NOTE	RF	99.09.07
D	CHANGE SLOT SIZE AND LOCATION (TSR A1069)	CP	99.08.18
C	ADD POCKETS AND SLOTS FOR WELDING	DS	98.08.18
B	REMOVE POCKETS, ADD HOLE	DS	96.11.28
A	NEW ISSUE	DS	96.09.18
DESIGN	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA DRAWING NO. D2576 REV. G SHEET 1 OF 1 SCALE 1:3 COPYRIGHT © 1996 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.		
DRAWN			
CHECKED			
MFG. APPR.			
APPROVED			
DE APPR.	STEP		
DATE	07.08.15		

